

ABSTRACT

A method of assembling steering columns. The assembling method includes the steps of forming a cylindrical column jacket 3, forming a pair of joint projections 4a and 4b comprising inner surfaces 4c and 4d conforming to an outer surface 3a of the column jacket 3 on a distance bracket 4, temporary fitting the projections 4a and 4b of the distance bracket 4 to the outer surface 3a of the column jacket 3, and crimping the projections 4a and 4b into the outer surface 3 of the column jacket 3.